

Cutting List

Overall Dimensions: 34-3/8" H x 40" W x 21-5/8" D

Part	Name	Qty.	Material	Th x W x L
A	Side frame	2	Walnut	7/8" x 21-3/8" x 30-3/8" a
A1	Stile	4	Walnut	7/8" x 2-3/4" x 30-3/8" b
A2	Rail	4	Walnut	7/8" x 2-3/4" x 16-5/8" b, c
A3	Panel board	12	Walnut	3/8" x 2-3/4" x 25-1/2" d
B	Back frame	1	Walnut	7/8" x 38-3/4" x 30-3/8"
B1	Stile	2	Walnut	7/8" x 2-3/4" x 30-3/8" b
B2	Rail	2	Walnut	7/8" x 2-3/4" x 34" b, c
B3	Panel board	10	Walnut	3/8" x 3-3/8" x 25-1/2" e
C	Web frame	5	Walnut/Beech	7/8" x 20-1/2" x 37-3/4" f
C1	Front stile	5	Walnut	7/8" x 2-3/4" x 37-3/4"
C2	Back stile	5	Beech	7/8" x 2-1/8" x 37-3/4"
C3	Rail	12	Beech	7/8" x 2-3/4" x 15-7/8"
C4	Divider	1	MDF	3/4" x 5-1/2" x 20"
C5	Divider facing	1	Walnut	1/2" x 3/4" x 5-1/2"
C6	Drawer guide	6	Walnut	1/4" x 2" x 15-3/4"
D	Base frame		Walnut	2-3/4" x 19-7/8" x 36-1/2" h
D1	Front and back	2	Walnut	7/8" x 2-3/4" x 36-1/2" j
D2	Side	2	Walnut	7/8" x 2-3/4" x 19-7/8" j
D3	Rail	2	Beech	7/8" x 2-3/4" x 18-1/8"
D4	Corner block	4	Beech	7/8" x 2" x 1-1/2"
E	Riser frame		Walnut	3/8" x 21" x 38-3/4" k
E1	Front and back	2	Walnut	3/8" x 1" x 38-3/4" j
E2	Side	2	Walnut	3/8" x 1" x 21" j
F	Top	1	Walnut	7/8" x 21-5/8" x 40"
G	Top drawer	2	Walnut	5-1/2" x 18-1/2" x 20-1/16"
G1	Front	2	Walnut	7/8" x 5-1/2" x 18-1/2" l
G2	Back	2	Rift white oak	9/16" x 5-1/2" x 18-1/2" l
G3	Side	4	Rift white oak	9/16" x 5-1/2" x 19-3/4" l
G4	Bottom	2	Rift white oak plywood	1/4" x 19-1/16" x 17-13/16" g
H	Middle drawer	1	Walnut	5-1/2" x 37-3/4" x 20-1/16"
H1	Front	1	Walnut	7/8" x 5-1/2" x 37-3/4" l
H2	Back	1	Rift white oak	9/16" x 5-1/2" x 37-3/4" l
H3	Side	2	Rift white oak	9/16" x 5-1/2" x 19-3/4" l
H4	Bottom	1	Rift white oak plywood	1/4" x 19-1/16" x 36-13/16" g
J	Bottom drawer	2		7-1/2" x 37-3/4" x 20-1/16"
J1	Front	2	Walnut	7/8" x 7-1/2" x 37-3/4" l
J2	Back	2	Rift white oak	9/16" x 7-1/2" x 37-3/4" l
J3	Side	4	Rift white oak	9/16" x 7-1/2" x 19-3/4" l
J4	Bottom	2	Rift white oak plywood	1/4" x 19-1/16" x 36-13/16" g
K	Drawer stop	10	Beech	7/16" x 3/4" x 1"

Notes:

- a)** 1/2" x 7/8" rabbet on back stiles.
- b)** 3/8" x 3/8" centered groove in inside edge.
- c)** 3/8" x 3/8" centered tenons on both ends.
- d)** Assembled panel consists of three bookmatched pairs of boards; the long edges of each board are beveled; overall width is 16-1/2" (allows 1/8" movement).
- e)** Assembled panel consists of five bookmatched pairs of boards; the long edges of each board are beveled; overall width is 33-3/4" (allows 1/4" movement).
- f)** Reduce the width of the top and bottom web frames to 20-1/2" by trimming the back stiles by 1/4"; cut 1/4" x 2-1/4" notches on both ends of the back stile on all three middle frames.
- g)** Plywood thickness is nominal.
- h)** Set back 1-1/2" from chest front and both sides.
- j)** Both ends mitered.
- k)** Set back 3/8" from chest front and both sides.
- l)** 1/4" deep groove for plywood bottom.